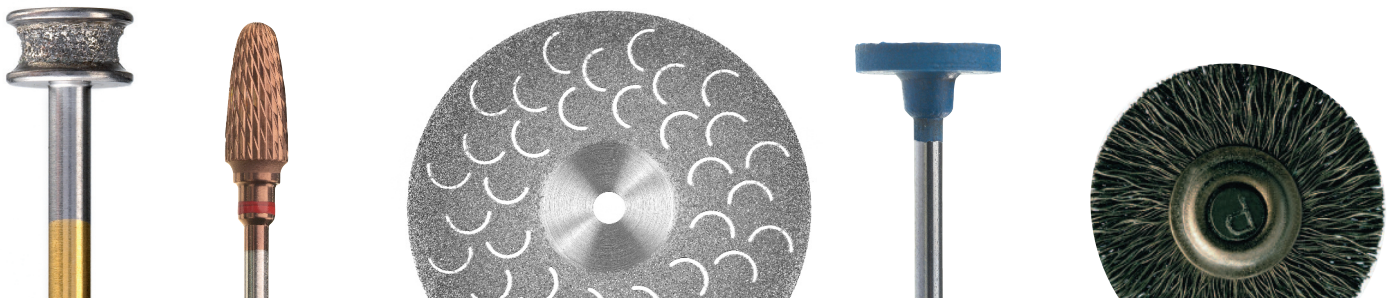


laboratory rotaries catalogue

SALES FREEPHONE
0800 0092 444



Contents

1	Carbide Burs	3-13
2	Milling Technique	14-15
3	Electroplated Diamonds	16-18
4	Sintered Diamonds	19-22
5	Flexible Diamond Discs	23-28
6	Plaster Discs	29
7	Separating Discs	30
8	Zirconia Tools	31-35
9	Polishers	36-44
10	Accessories	45

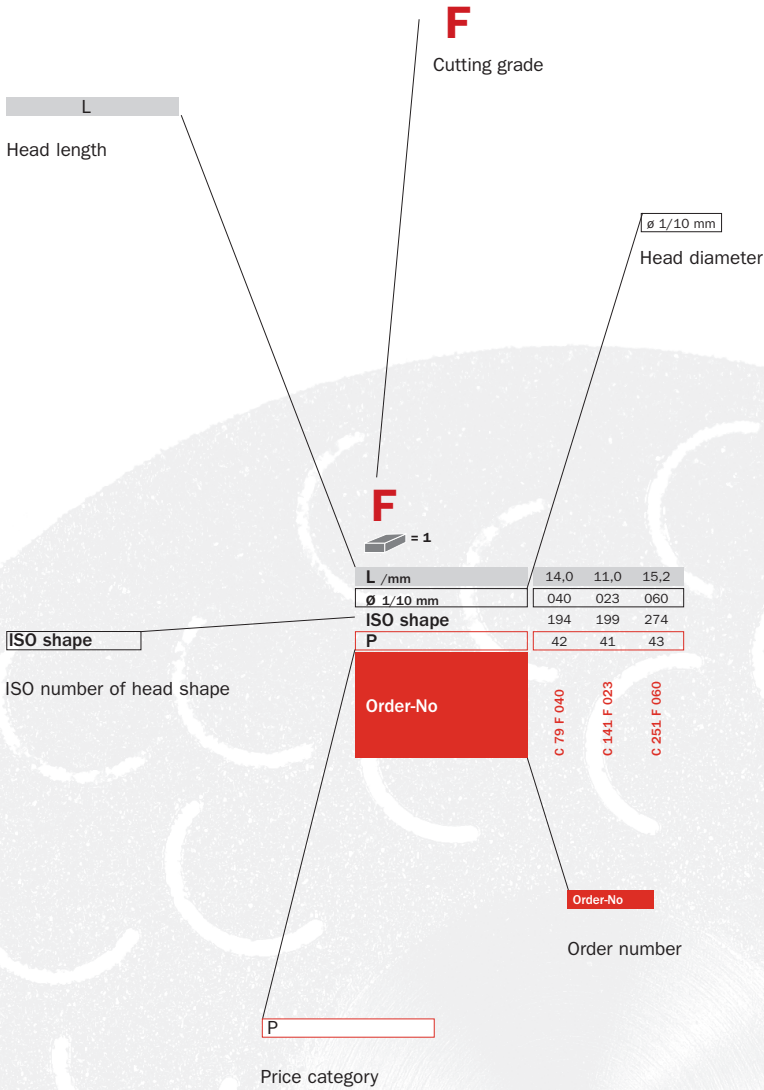
Carbide cutters

Diaswiss carbide instruments leave nothing to be desired in terms of durability, cutting efficiency, surface quality and the range available. As well as plain and cross-cut cutters, Diaswiss also offers a range of innovative cuts for specific materials and applications. The manufacturing process of the carbide instruments has special features, which are of direct benefit to the user. This includes the complex carbide soldering, when the shaft is inserted into the carbide head during the soldering process resulting in significantly greater stability, less risk of breakage and better running smoothness.

Order-No
The order number is indicated as “Order-No.” for each article.

Packaging
Diaswiss carbide cutters are packed individually.

Recommended speed
Diaswiss carbide cutters achieve best results at speeds below 30,000 rpm.



CX

Cross cut



• Non-precious and precious alloys,
composites

SF

= 1

L /mm	15,0	5,5	5,7	13,5	8,0	8,0	8,0	17,0	16,0	16,0
Ø 1/10 mm	023	023	023	045	016	023	023	023	023	023
ISO shape	201	227	239	194	198	198	289	187	145	292
P	50	50	50	54	49	50	50	50	50	50
Order-No	CX 23 SF 023	CX 30 SF 023	CX 77 SF 023	CX 79 SF 045	CX 138 SF 016	CX 138 SF 023	CX 139 SF 023	CX 257 SF 023	CX 486 SF 023	CX 487 SF 023

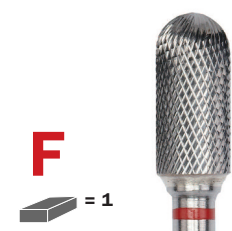


• Non-precious and precious alloys,
composites

F

= 1

L /mm	15,0	8,0	–	13,5	3,3	10,0	8,5	11,7	5,7	12,7	7,0
Ø 1/10 mm	023	023	023	060	014	060	040	060	023	060	023
ISO shape	201	141	001	143	277	277	198	200	239	239	257
P	47	46	46	53	46	53	52	53	46	53	46
Order-No	CX 23 F 023	CX 24 F 023	CX 71 F 023	CX 72 F 060	CX 73 F 014	CX 73 F 060	CX 75 F 040	CX 75 F 060	CX 77 F 023	CX 77 F 060	CX 78 F 023



L /mm	8,4	12,5	13,1	13,5	15,0	14,5	8,0	8,0	8,0	13,7	15,0	17,0	16,0	16,0
Ø 1/10 mm	040	060	040	045	060	040	016	023	023	060	060	023	023	023
ISO shape	273	275	194	194	194	201	198	198	289	275	292	187	145	292
P	52	53	47	53	53	47	46	46	46	53	53	47	47	47
Order-No	CX 78 F 040	CX 78 F 060	CX 79 F 040	CX 79 F 045	CX 79 F 060	CX 80 F 040	CX 138 F 016	CX 138 F 023	CX 139 F 023	CX 251 F 060	CX 253 F 060	CX 257 F 023	CX 486 F 023	CX 487 F 023

CX

Cross cut

G  = 1																
	L /mm	15,0	5,5	–	–	–	–	–	13,5	3,3	10,0	14,2	8,5	11,7	5,7	12,7
	Ø 1/10mm	023	023	010	023	031	040	050	060	014	060	060	040	060	023	060
	ISO shape	201	227	001	001	001	001	001	143	277	277	277	198	200	239	239
	P	46	45	45	45	50	50	50	50	45	50	50	49	50	45	50
Order-No	CX 23G 023	CX 30G 023	CX 71G 010	CX 71G 023	CX 71G 031	CX 71G 040	CX 71G 050	CX 72G 060	CX 73G 014	CX 73G 060	CX 74G 060	CX 75G 040	CX 75G 060	CX 77G 023	CX 77G 060	

G  = 1																
	L /mm	7,0	8,4	12,5	13,1	13,5	13,8	15,0	14,5	4,2	8,0	8,0	8,0	14,0	14,0	15,0
	Ø 1/10mm	023	040	060	040	045	050	060	040	010	016	023	023	040	060	060
	ISO shape	257	273	275	194	194	194	194	201	196	198	198	289	275	275	292
	P	45	49	50	50	50	50	50	49	42	45	45	45	49	50	50
Order-No	CX 78G 023	CX 78G 040	CX 78G 060	CX 79G 040	CX 79G 045	CX 79G 050	CX 79G 060	CX 80G 040	CX 138G 010	CX 138G 016	CX 138G 023	CX 139G 023	CX 251G 040	CX 251G 060	CX 253G 060	



• Non-precious alloys, partials, precious alloys, plaster

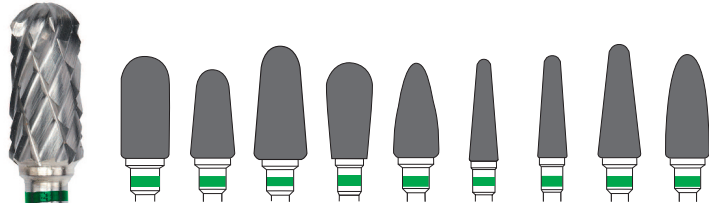
							
	L /mm	14,0	16,0	14,0	16,0	16,0	16,0
	Ø 1/10mm	060	023	060	023	023	023
	ISO shape	251	187	201	123	145	292
	P	50	45	50	46	46	46
Order-No	CX 251LG 060	CX 257G 023	CX 416G 060	CX 460G 023	CX 486G 023	CX 487G 023	

CX

Cross cut

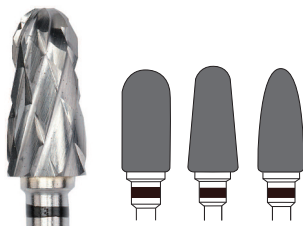


• Partials, acrylics, plaster

SG  = 1										
L /mm		13,5	11,7	15,0	12,7	12,5	13,5	13,5	15,0	13,7
Ø 1/10 mm		060	060	070	060	060	040	045	060	060
ISO shape		143	200	201	239	275	194	194	194	275
P		53	53	53	53	53	53	53	53	53
Order-No		CX 72 SG 060	CX 75 SG 060	CX 75 SG 070	CX 77 SG 060	CX 78 SG 060	CX 79 SG 040	CX 79 SG 045	CX 79 SG 060	CX 251 SG 060



• Partials, acrylics, plaster

EG  = 1				
L /mm		13,5	14,0	13,7
Ø 1/10 mm		060	070	060
ISO shape		143	201	275
P		54	54	54
Order-No		CX 72 EG 060	CX 75 EG 070	CX 251 EG 060

CX

Cross cut **Tin**



- Non-precious alloys, precious alloys, composite, zirconia

F TiN coating  = 1							
L /mm	8,0	5,7	13,1	8,0	13,7	17,0	16,0
Ø 1/10 mm	023	023	040	023	060	023	023
ISO shape	141	239	194	289	275	187	292
P	50	50	50	50	54	50	50
Order-No	CX 24 F 023 Tin	CX 77 F 023 Tin	CX 79 F 040 Tin	CX 139 F 023 Tin	CX 251 F 060 Tin	CX 257 F 023 Tin	CX 487 F 023 Tin



- Non-precious alloys, precious alloys, composite, zirconia

G TiN coating  = 1			
L /mm	13,5	14,0	14,0
Ø 1/10 mm	045	060	060
ISO shape	194	275	201
P	51	51	51
Order-No	CX 79 G 045 Tin	CX 251 G 060 Tin	CX 416 G 060 Tin

AX

Plain cut with spiral groove



• Non-precious alloys, titanium

F						
L /mm		14,0	13,5	11,5	14,5	16,0
Ø 1/10 mm		023	040	040	060	023
ISO shape		201	194	275	292	292
P		42	43	43	46	42
Order-No		AX 23 F 023	AX 79 F 040	AX 251 F 040	AX 251 F 060	AX 487 F 023

MX

Cross cut straight

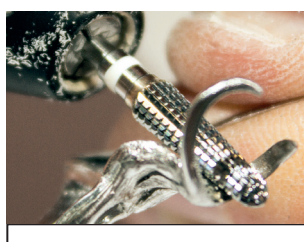


• Acrylics, soft acrylics

F				
L /mm		13,1	8,0	13,7
Ø 1/10 mm		040	023	060
ISO shape		194	198	275
P		47	46	53
Order-No		MX 79 F 040	MX 138 F 023	MX 251 F 060

KX

Plain cut straight with fine spiral groove

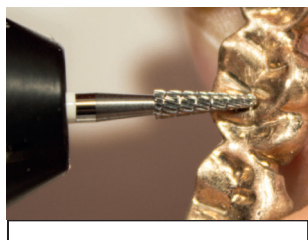


• Non-precious alloys, partials, soft acrylics

UF					
L /mm		10,2	13,1	13,7	16,0
Ø 1/10 mm		023	040	060	023
ISO shape		199	194	275	292
P		46	47	53	46
Order-No		KX 23 UF 023	KX 79 UF 040	KX 251 UF 060	KX 487 UF 023

SX

Plain cut with spiral groove



- Precious metals, composite

UF

L /mm	13,1	8,0	8,0	13,7
Ø 1/10 mm	040	018	023	060
ISO shape	194	198	198	275
P	43	42	42	46

Order-No

SX 79 UF 040

SX 138 UF 018

SX 138 UF 023

SX 251 UF 060

T

Titanium cut



- Titanium

F

L /mm	13,1	13,7
Ø 1/10 mm	040	060
ISO shape	194	275
P	48	52

Order-No

T 79 F 040

T 251 F 060



- Titanium

EG

L /mm	8,0	13,1	8,0
Ø 1/10 mm	023	040	023
ISO shape	289	194	198
P	46	48	46

Order-No

T 39 EG 023

T 79 EG 040

T 138 EG 023

CX

Cross cut



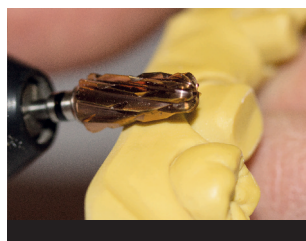
- Non-precious alloys, partials, precious alloys, plaster

G

= 1

L /mm	15,0	–	15,0	8,0	8,0	14,0	16,0
Ø 1/10 mm	023	031	060	023	023	060	023
ISO shape	201	001	194	198	289	275	292
P	51	55	55	50	50	55	51
Order-No	CX 23 G 023 IB	CX 71 G 031 IB	CX 79 G 060 IB	CX 138 G 023 IB	CX 139 G 023 IB	CX 251 G 060 IB	CX 487 G 023 IB

- Powernitride coating using the latest coating technology.
- Significantly enhanced lifetime compared to conventional coatings, reduced friction resistance without loss of cutting efficiency.
- Smooth running.



- Partials, acrylics, plaster

EG

= 1

L /mm	14,0
Ø 1/10 mm	070
ISO shape	201
P	55
Order-No	CX 75 EG 070 IB

AX

Plain cut with spiral groove



- Non-precious alloys, titanium

F

= 1

L /mm	14,0	13,5	11,5	14,5	16,0
Ø 1/10 mm	023	040	040	060	023
ISO shape	201	194	275	292	292
P	45	47	47	51	45
Order-No	AX 23 F 023 IB	AX 79 F 040 IB	AX 251 F 040 IB	AX 251 F 060 IB	AX 487 F 023 IB

MX

Cross cut straight



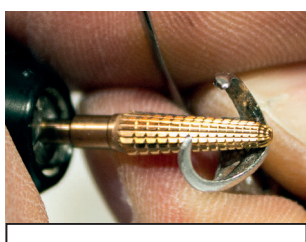
- Acrylics, soft acrylics

F
= 1

L /mm	13,1	8,0	13,7
Ø 1/10 mm	040	023	060
ISO shape	194	198	275
P	52	51	55
Order-No	MX 79 F 040 IB	MX 138 F 023 IB	MX 251 F 060 IB

KX

Plain cut straight with fine spiral groove



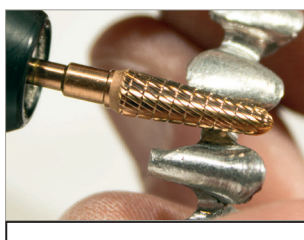
- Non-precious alloys, partials, soft acrylics

UF
= 1

L /mm	10,2	13,1	13,7	16,0
Ø 1/10 mm	023	040	060	023
ISO shape	199	194	275	292
P	51	52	55	51
Order-No	KX 23 UF 023 IB	KX 79 UF 040 IB	KX 251 UF 060 IB	KX 487 UF 023 IB

SX

Plain cut with spiral groove



- Precious metals, composite

UF
= 1

L /mm	13,1	13,7
Ø 1/10 mm	040	060
ISO shape	194	275
P	47	51
Order-No	SX 79 UF 040 IB	SX 251 UF 060 IB



• Thermoplastics, tray material

CC

 = 1

L /mm	8,5	10,5	12,5
Ø 1/10 mm	016	023	023
ISO shape	468	468	467
P	41	41	42

Order-No

CC3 016

CC3 023

CC4 023

1

ISO 001

 = 6

L														
			-	-	-	-	-	-	-	-	-	-	-	
S	P	Order-No	ø 1/10 mm											
HP	31	104 001 ...	005	006	008	010	012	014	016	018	021	023	027	
US No.			1/4	1/2	1	2	3	4	5	6	7	8	10	

2

ISO 010

 = 6

L			1,0	1,0	1,0	1,5	1,5	1,5	2,0
S	P	Order-No	ø 1/10 mm						
			HP	31	104 002 ...	006	008	010	012
US No.			33/2	34	35	36	37	38	39

21

ISO 107

 = 6

L		4,5	4,5	5,0	
S	P	Order-No	ø 1/10 mm		
HP	31	104 021 ...	010	012	014
US No.			57	58	59

21R

ISO 137

 = 6

L		4,5	4,5
S	P	Order-No	Ø 1/10 mm
HP	31	104 021R ...	010 012
US No.		1157	1158

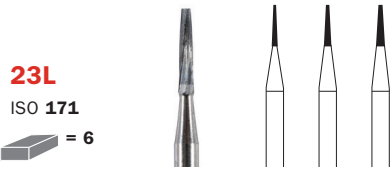
23

ISO 168

 = 6

L			4,0	4,0	4,0	5,0
S	P	Order-No	ø 1/10 mm			
HP	31	104 023 ...	008	010	012	016
US No.			169	170	171	172

23L
ISO 171



L			5,5	5,5	5,8
S	P	Order-No	ø 1/10 mm		
HP	31	104 023L ...	009	010	012
US No.			169L	170L	171L

23R
ISO 194



L			4,5	4,5	5,0
S	P	Order-No	ø 1/10 mm		
HP	31	104 023R ...	010	012	016
US No.			1170	1171	1172

31
ISO 109



L			4,0	4,0	4,0	4,5	4,8	5,0
S	P	Order-No	ø 1/10 mm					
HP	31	104 031 ...	008	009	010	012	014	016
US No.			556	556	557	558	559	560

31L
ISO 110



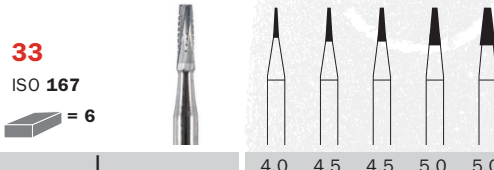
L			6,5	6,5
S	P	Order-No	ø 1/10 mm	
HP	31	104 031L ...	010	012
US No.			557L	558L

31R
ISO 137



L			4,0	4,5	4,5
S	P	Order-No	ø 1/10 mm		
HP	31	104 031R ...	008	010	012
US No.			1556	1557	1558

33
ISO 167



L			4,0	4,5	4,5	5,0	5,0
S	P	Order-No	ø 1/10 mm				
HP	31	104 033 ...	008	010	012	016	021
US No.			699	700	701	702	703

33L
ISO 171



L			5,5	5,5	5,5
S	P	Order-No	ø 1/10 mm		
HP	31	104 033L ...	008	010	012
US No.			699L	700L	701L

33R
ISO 194



L			5,0
S	P	Order-No	ø 1/10 mm
HP	31	104 033R ...	016
US No.			702R

Milling technique

F	Fine	(red ring)
G	Coarse	(blue ring)
SG	Super Coarse	(green ring)

Together with an array of special instruments and polishers, we provide a suitable range of instruments for parallel milling at 0° and for conometry at 2°, 4° and 6° (specified as the angle „A” for each instrument), which are suitable for all relevant milling technique applications.

Order-No

The order number is indicated as “Order-No.” for each article. Please use these order numbers plus the required diameter.

Packaging

Diaswiss carbide cutters and polishers for milling technique are packed individually.

Recommended speed

Diaswiss carbide cutters for the milling technique obtain the best results at speeds of up to 12,000 rpm.

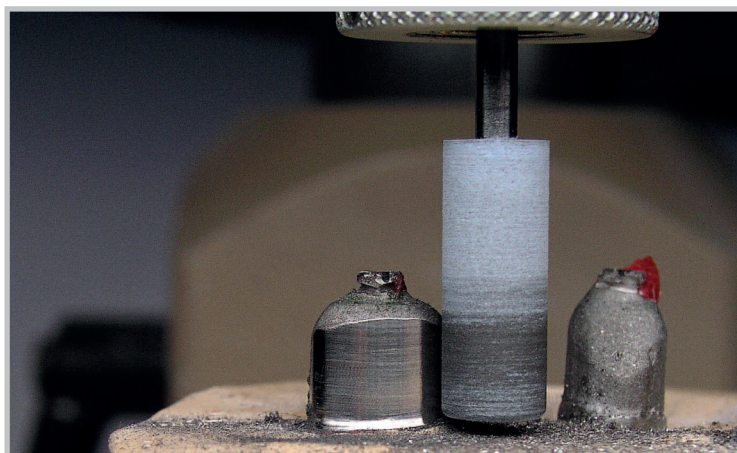
Wax cutters should be used at a maximum of 6,000 rpm; polishers between 5,000 and 10,000 rpm.

Diamill Pol

 = 1

A	0°	0°	0°	0°	0°	0°	2°	2°	2°	4°	4°	4°
L /mm	15,0	15,0	15,0	14,5	14,5	14,5	15,0	15,0	15,0	15,0	15,0	15,0
Ø 1/10 mm	060	060	060	033	033	033	060	060	060	060	060	060
ISO shape	114	114	114	113	113	113	175	175	175	175	175	175
P	44	44	44	44	44	44	44	44	44	44	44	44
1 > 2 > 3	1.	2.	3.	1.	2.	3.	1.	2.	3.	1.	2.	3.
Order-No	900 HP 060	901 HP 060	902 HP 060	903 HP 033	904 HP 033	905 HP 033	910 HP 060	911 HP 060	912 HP 060	920 HP 060	921 HP 060	922 HP 060

Shank 3mm



2635-3

Milling burs

 = 1

A	0°	0°	0°	0°	0°	0°	0°	0°	0°
L /mm	9,5	9,5	9,5	10,5	10,5	10,5	16,0	16,0	16,0
Ø 1/10 mm	010	010	010	015	015	015	023	023	023
ISO shape	137	137	137	137	137	137	137	137	137
P	51	51	51	51	51	51	51	51	51
T	SG	G	F	SG	G	F	SG	G	F
Order-No	2635-3 SG 010	2635-3 G 010	2635-3 F 010	2635-3 SG 015	2635-3 G 015	2635-3 F 015	2635-3 SG 023	2635-3 G 023	2635-3 F 023

Electroplated diamonds

Diaswiss offers a range of exceptionally high-quality diamond tools for various applications, especially ceramics. Our tools feature an extremely homogenous and dense diamond coating, resulting in above average tool life. We use specially selected natural diamonds to ensure high cutting power. The Diaswiss diamonds are multi-layered and individually embedded. Although this production process is complex, we feel that it is necessary in order to produce a consistent quality which meets your and our demands.

In addition, we supply diamonds with a spiral diamond design for working acrylics, soft reline material and tray materials.

We also offer Diatrim, a specially developed instrument for grinding plaster models with little vibration whereby the design of the diamond coating prevents clogging.

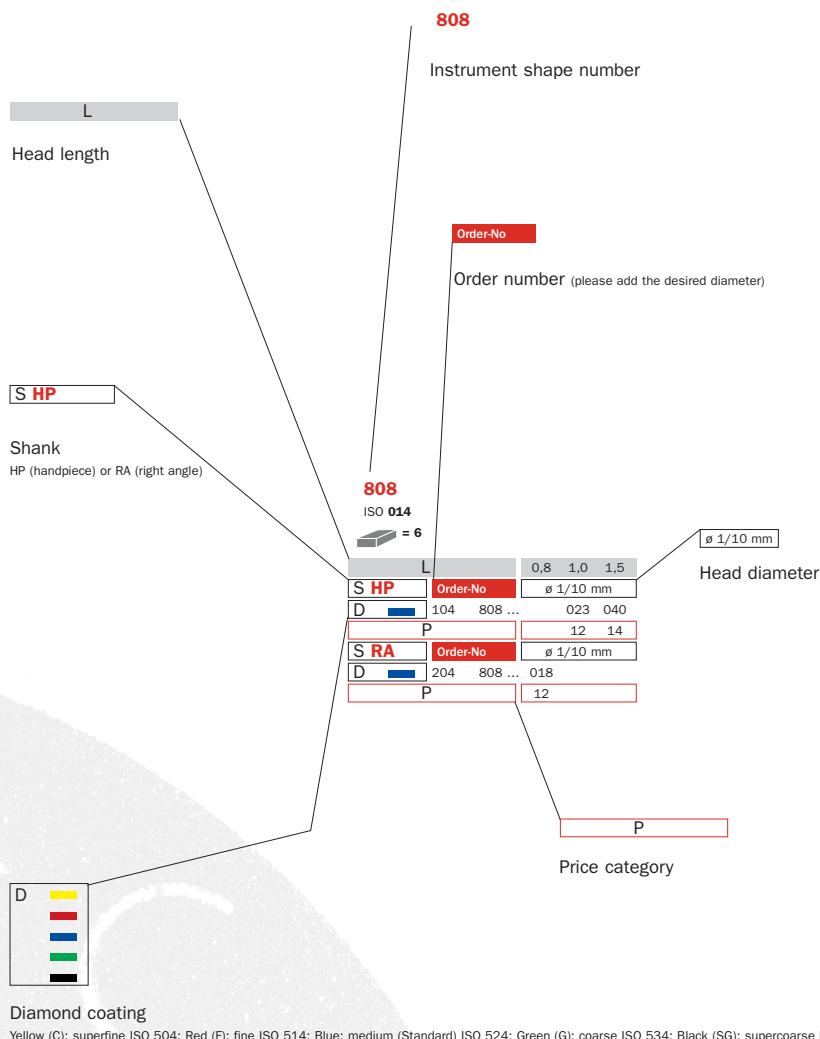
The wire brush wheel is to be used on stippled partial services.

Order-No

The order number is indicated as "Order-No." for each article; please use this order number plus the required diameter. Alternatively, you can also use the ISO head form, grit size and diameter.

Packaging

Diaswiss electroplated diamonds are packed individually or in packs of 6 or 10. Spiral diamonds, Diatrim and the wire brush wheel are packed individually.



Recommended speed:

- Electroplated diamonds: 5'000 - 30,000 rpm
- Spiral electroplated diamonds: 3'000 - 15,000 rpm
- Diatrim: 10'000 - 20,000 rpm
- Wire brush wheel: 1'000 - 3,000 rpm

850

ISO 199



L		10,0	10,0	10,0	10,0
S HP	Order-No	ø 1/10 mm			
D		104	850 ...	014	016 025 040
P				11	11 13 14

852

ISO 160



L		4,5	6,0
S HP	Order-No	ø 1/10 mm	
D		104	852 ... 010 023
P			11 12

858

ISO 165



L		8,0	8,2	8,2
S HP	Order-No	ø 1/10 mm		
D		104	858 ...	012 014 016
P				11 11 11

859

ISO 166



L		10,0	10,0	10,0	10,0
S HP	Order-No	ø 1/10 mm			
D		104 F	859 ...	018	025
		104	859 ...	014	016 018 025
P				11	11 11 13

860

ISO 245



L		5,0	5,0
S HP	Order-No	ø 1/10 mm	
D		104 F	860 ... 012
		104	860 ... 014
P			11 11

862

ISO 249



L		8,5	8,5
S HP	Order-No	ø 1/10 mm	
D		104	862 ... 012 018
P			11 11

863

ISO 250



L		10,0	10,0	10,2
S HP	Order-No	ø 1/10 mm		
D		104 F	863 ...	012 016
		104	863 ...	010 012 016
		104 G	863 ...	012 016
P				11 11 11

881

ISO 141



L		7,5	8,0
S HP	Order-No	ø 1/10 mm	
D		104	881 ... 016 040
P			11 14

889

ISO 540



L		4,0
S HP	Order-No	ø 1/10 mm
D	104 889 ...	010
P		11

368

ISO 257



L		5,5
S HP	Order-No	ø 1/10 mm
D 	104 F 368 ...	023
	104 368 ...	023
P		12

Diamond instrument for acrylic dentures

D104

ISO 104



L	3,0
S HP	Order-No
D	104 D104 ...
P	14

Turbo diamonds with spiral

T852

ISO 200



L	13,0	15,0	14,5
S HP	Order-No		
D	104 SG T852 ...	027	043
P	100	101	101

T852L

ISO 201



L	15,0
S HP	Order-No
D	104 SG T852L ...
P	100

T879L

ISO 291



L	15,5
S HP	Order-No
D	104 SG T879L ...
P	100

Diatrim

837

ISO 201



L	12,2
S HP	Order-No
D	104 SG 837 ...
P	102

879

ISO 114



L	14,5
S HP	Order-No
D	104 SG 879 ...
P	102

Wire brush wheel

950

Diamond coated

ISO 543



L	—
S HP	Order-No
D	104 SF 950 ...
P	16

Sintered diamonds

The “Diamass” range of sintered diamonds includes a number of particularly powerful sintered diamonds with coarse and extra-coarse diamond grit in addition to a broad selection of instruments in fine and superfine grit. In conjunction with a high diamond concentration, which is progressively exposed during grinding, the specially developed metal bond results in significantly improved tool life and high cutting power. The use of sintered diamonds is recommended in particular for non-precious metals, especially partial frameworks (extracoarse to fine) and for ceramics (fine to superfine).

Diamass sintered diamonds are available with the following diamond grit:

SF	Superfine (yellow ring)	70 µm
F	Fine (red ring)	100 µm
G	Medium (blue ring)	165 µm
SG	Coarse (green ring)	200 µm
EG	Extra-coarse (black ring)	250 µm

Order-No

The order number is indicated as “Order-No.” for article; please use these order numbers plus the required diameter.

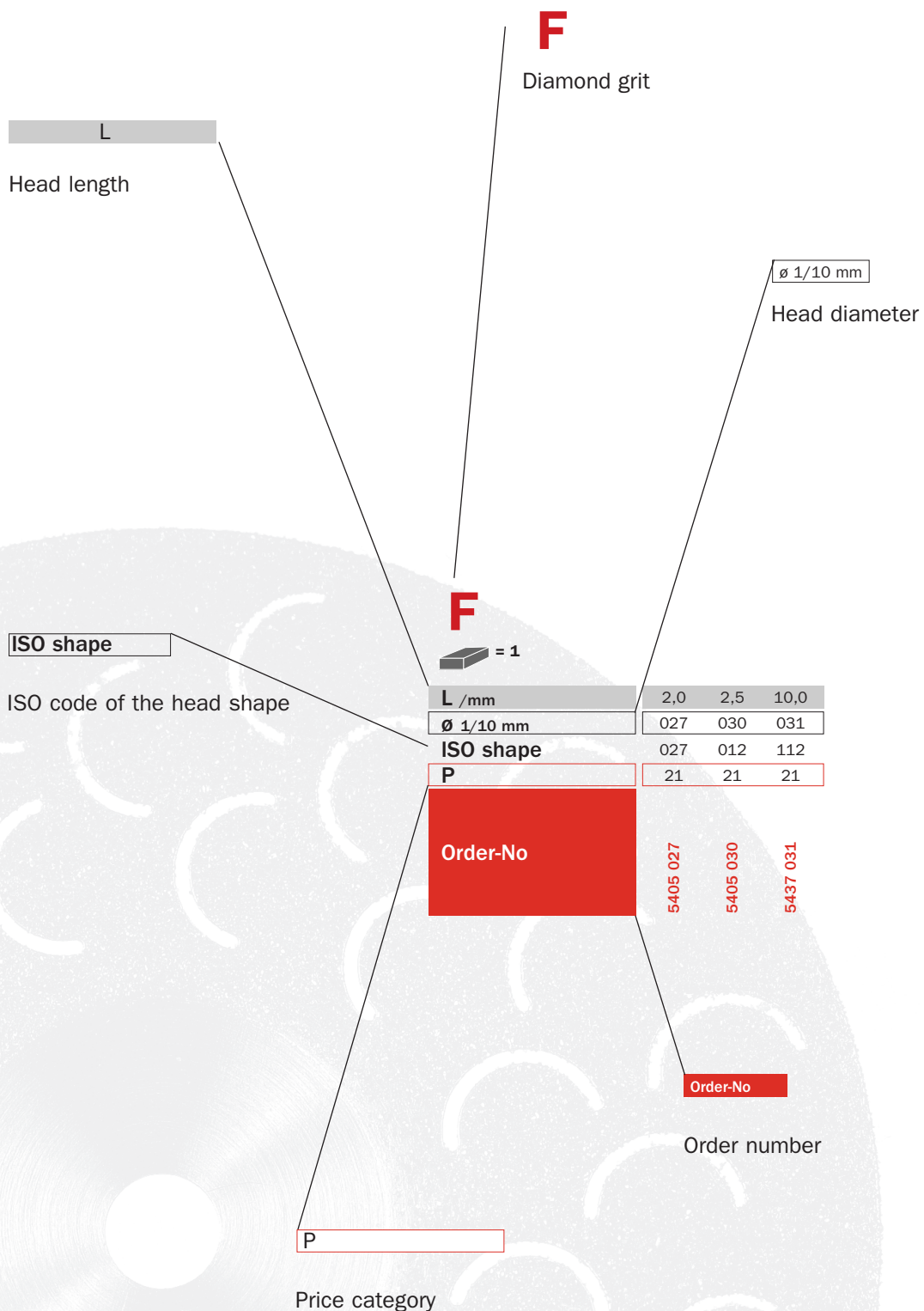
Packaging

Diamass sintered diamonds are packed individually.

Recommended speed

The best results with Diamass sintered diamonds are achieved at a speed between 15,000 and 30,000 rpm

Sintered diamond discs should be used at 3,000 - 15,000 rpm



SF



L /mm	3,0	3,3	8,0	15,0	10,0	13,0	9,5	9,5	7,5	13,0
Ø 1/10 mm	018	047	016	050	031	050	031	031	016	050
ISO shape	012	014	140	155	166	167	172	198	248	200
P	21	21	21	22	21	22	21	21	21	22

Order-No



4705 018
4705 047
4738 016
4738 050
4745 031
4745 050
4746 031
4756 031
4760 016
4779 050

F



L /mm	2,0	7,0	13,0	13,0	12,5	9,0	12,5	9,0	10,0	12,0	3,5
Ø 1/10 mm	027	016	050	060	025	031	023	031	016	050	047
ISO shape	027	140	155	274	143	166	200	198	250	200	027
P	21	21	22	23	21	21	21	21	21	22	21

Order-No



5405 027
5438 016
5438 050
5439 060
5442R 025
5445 031
5452 023
5456 031
5463 016
5479 050
5704 047

F



L /mm	5,5	10,5	0,6	13,0	12,5	7,0	9,5	13,0	13,5
Ø 1/10 mm	080	035	080	050	031	016	031	050	080
ISO shape	023	227	303	167	200	248	249	249	274
P	24	21	24	22	22	21	21	22	24

Order-No



5704 080
5707 035
5718 080
5745 050
5756L 031
5760 016
5762 031
5762 050
5762 080

G



L /mm	-	3,0	13,5	12,5	13,0	12,0	9,0	12,5	13,0	13,0	13,0
Ø 1/10 mm	035	047	050	050	060	023	031	031	050	080	050
ISO shape	001	014	112	155	274	200	198	200	251	274	200
P	21	21	22	22	23	21	21	22	22	24	22

Order-No



5801 035
5805 047
5837 050
5838 050
5839 060
5852 023
5856 031
5856L 031
5862 050
5862 080
5879 050

SG



L /mm	10,0	13,0	12,5	10,0
Ø 1/10 mm	050	060	050	030
ISO shape	112	275	161	249
P	23	23	23	22



5937 050
5939 060
5945 050
5962 030

EG



L /mm	10,0	13,0
Ø 1/10 mm	050	060
ISO shape	112	275
P	23	23



6037 050
6039 060

F



L /mm	0,15	0,20	0,30
Ø 1/10 mm	200	200	220
ISO shape	320	320	345
P	27	27	26



5412F 200
5412 200
5412 220

G



L /mm	0,45	3,0
Ø 1/10 mm	220	160
ISO shape	345	345
P	26	26

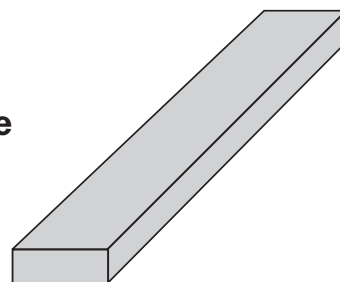


5814 220
5808 160

Cleaning stone

Silicone carbide

100 x 20 x 7 mm



P	28
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1000

Diamond discs and separating discs

Diaswiss's range of discs includes diamond discs for ceramics, plaster cutting discs and separating discs for metals. Diaswiss diamond discs feature multiple layering of natural diamonds and offer convincing solutions for all applications such as separating, contouring and finishing ceramics or other materials. Different disc strengths and perforated designs enhance the product line. The high-quality manufacturing process ensures exceptionally smooth running and long life-time. In addition, Diaswiss offers a selection of plaster cutting discs with different diameters, also with multiple layers of natural diamonds and highly efficient cutting discs with a long operating time for separating metals.

Order-No

The order number is indicated as "Order-No." for each article, please use these order numbers plus the required diameter.

Packaging

Diaswiss diamond discs are mounted individually, or supplied in bulk unmounted. Plaster cutting discs are packed individually unmounted. Separating discs are supplied in packs of 20 unmounted.

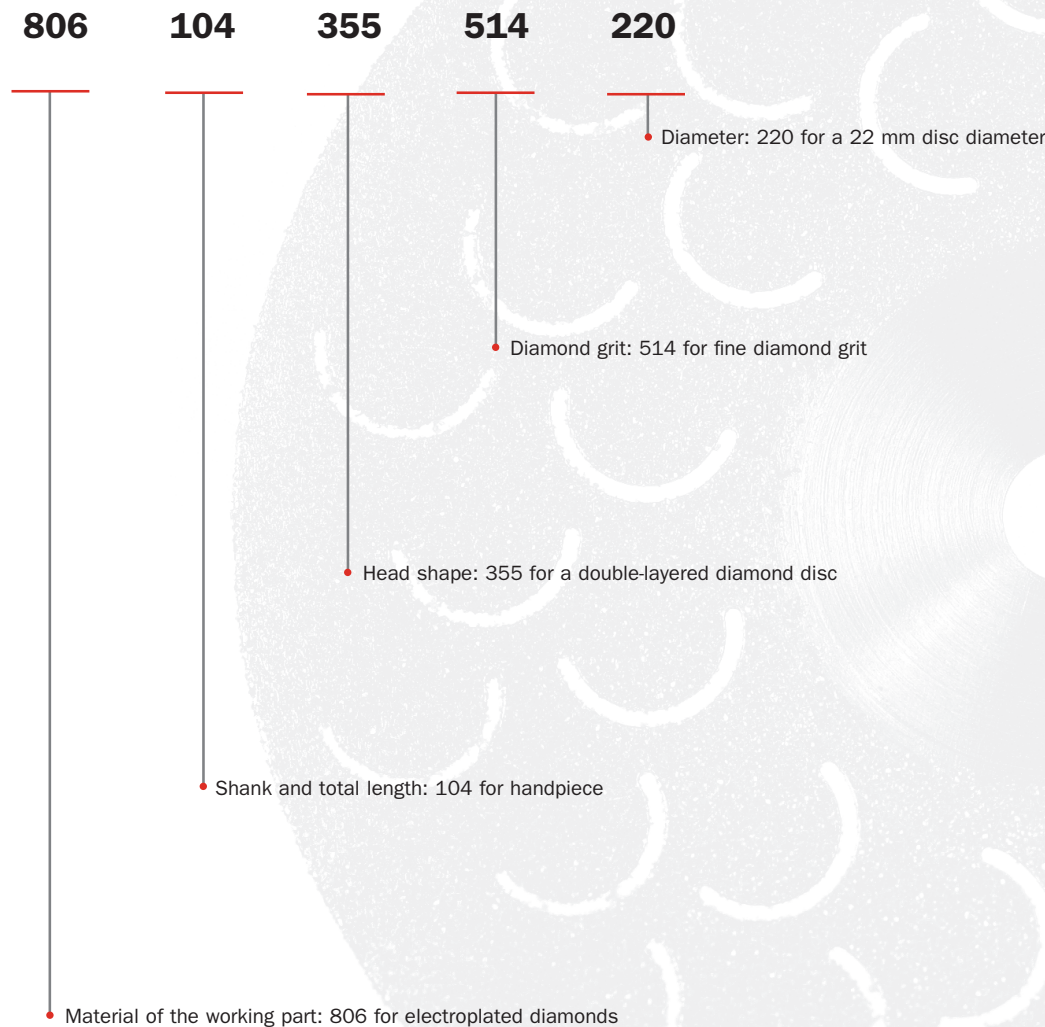
Recommended speed

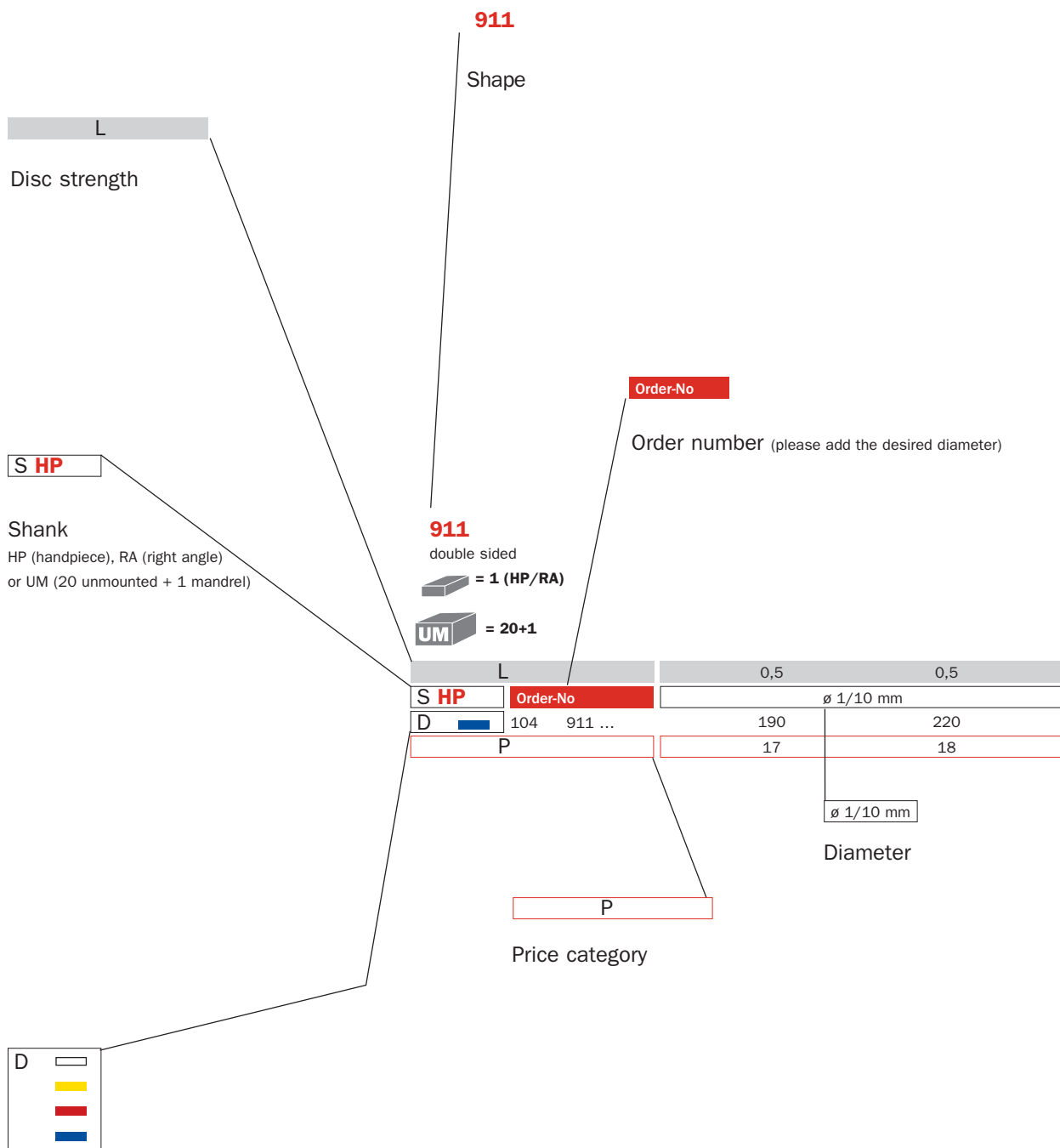
- Diamond discs: 5,000 – 10,000 rpm
- Perforated diamond discs & UF diamond discs: 3,000 – 5,000 rpm
- Plaster cutting discs: 5,000 – 10,000 rpm
- Separating discs: 5,000 – 20,000 rpm

ISO CODIFICATION

ISO codification

The ISO codification consists of 15 digits in 5 groups:





Diamond grit

White (UF): ultrafine ISO 494; Yellow (SF): superfine ISO 504; Red (F): fine ISO 514; Blue: medium (standard) ISO 524